

Date: Friday, 03/04/2009 2:21:55 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 46925 -2
 Estimate Number : 13017
 P.O. Number :
 This Issue : 03/04/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run : 45846
 Written By :
 Checked & Approved By :
 Comment : est rev A 07.09.11 new issue EC
 Est Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Drawing Name : BUSHING

Part Number : D36381

Drawing Number : D3638 REV A

Project Number : N/A

Drawing Revision : B

Material :

Due Date : 06/04/2009

Qty: 8 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M303R1000

303 Round Bar 1.00



Comment: Qty.: 0.0368 f(s)/Unit Total: 0.2940 f(s)
 Material: 00100303 SS Rod (0-375)
 Batch: 7110375

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 Machine as per folio FA704
 Deburr and tumble

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

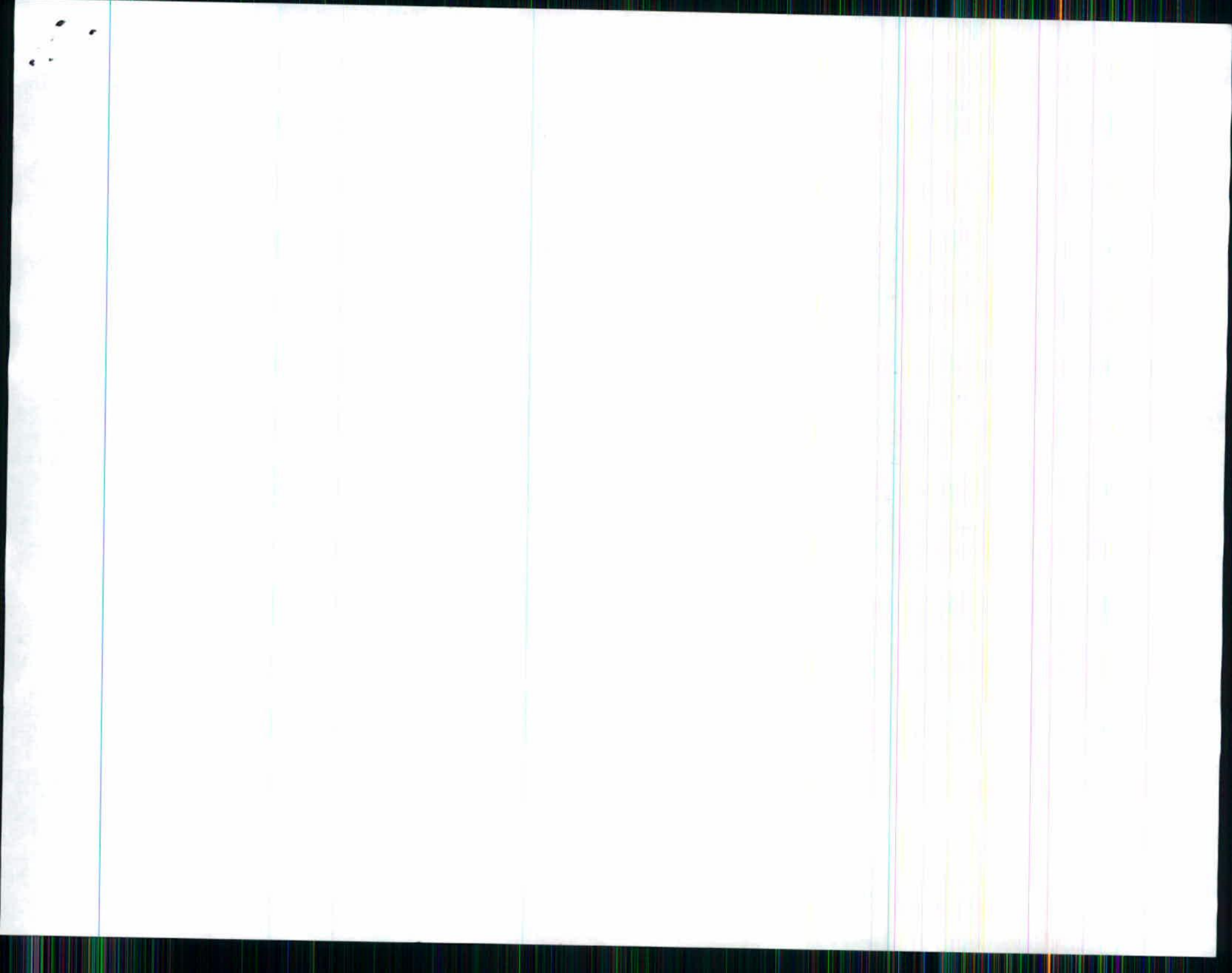
5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 244A



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46925

Part Number: D36381

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



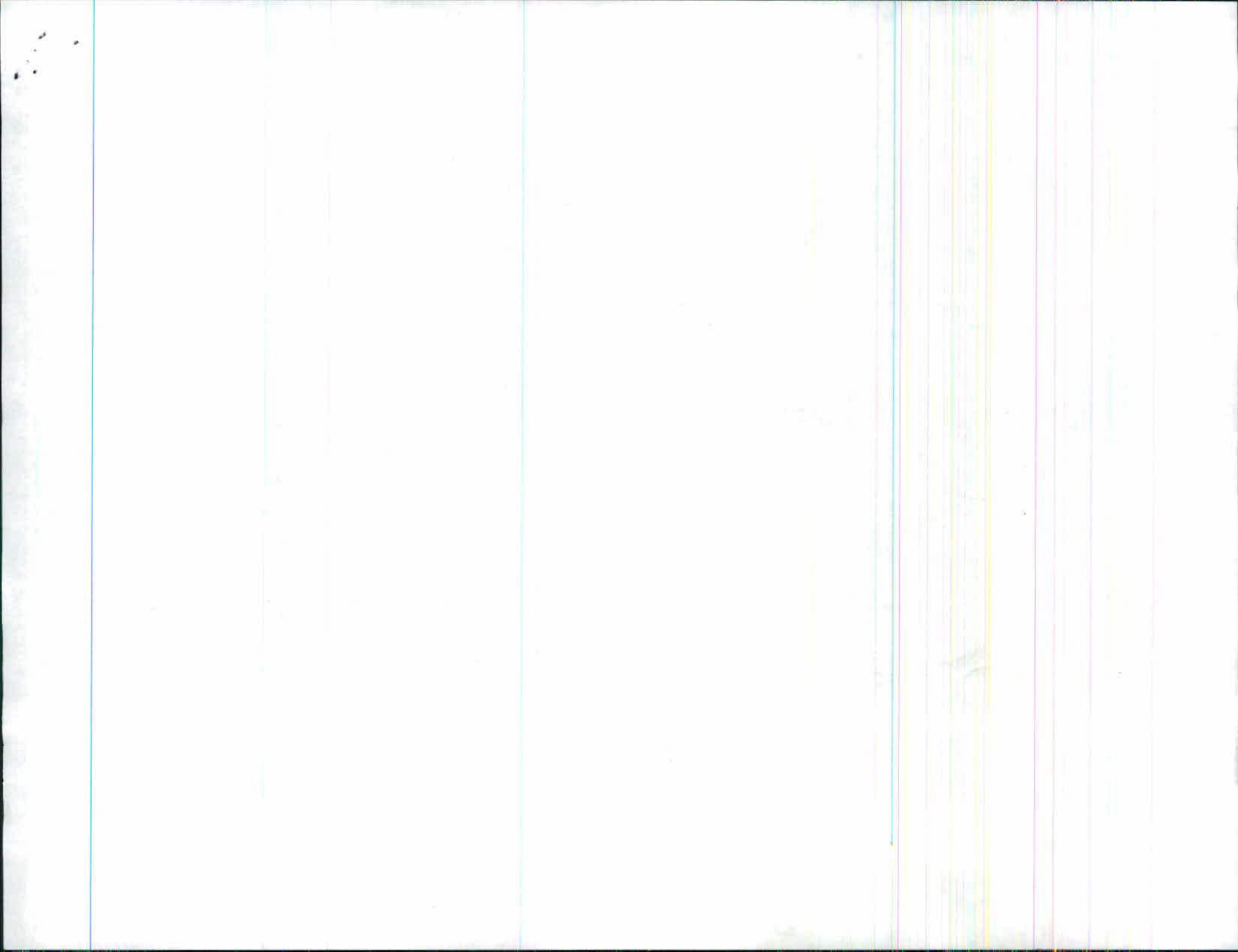
09/04/14 *[Signature]*

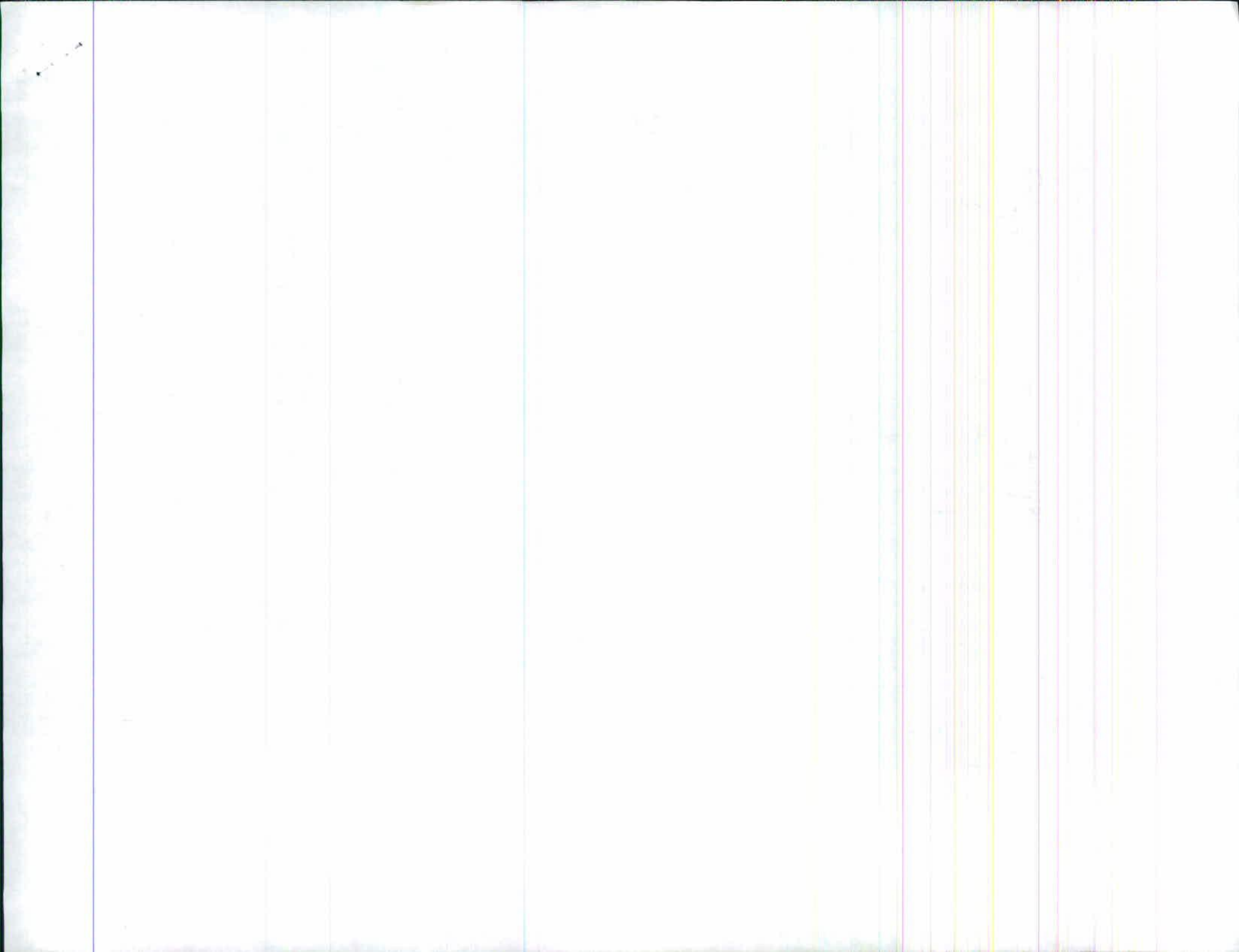
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



~~JAD 0904.03~~ (4)
MF 09-04-09



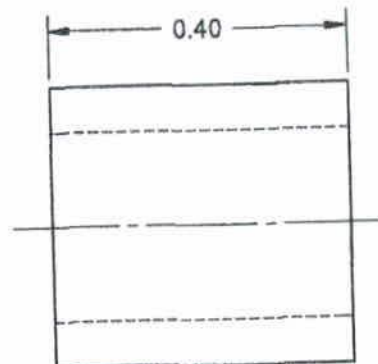
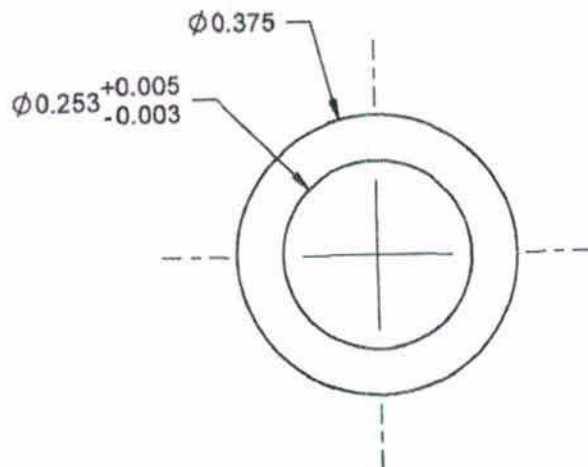


WLO 46925

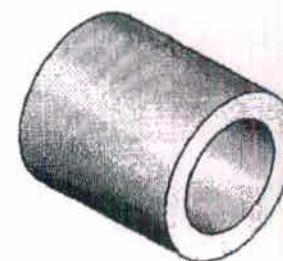
RELEASED
07.09.07 *[initials]*

UNDER REVIEW

LE 07.10.16
OK TO SHIP



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)



NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>TS</i> <i>LE</i> <i>QD</i> <i>BE</i> <i>MP</i> <i>TH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN		DRAWING NO.	REV. A	
CHECKED		D3638	SHEET 1 OF 1	
MFG. APPR.		TITLE	SCALE	
APPROVED		BUSHING	4:1	
DE APPR.		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		
DATE	07.07.27			

